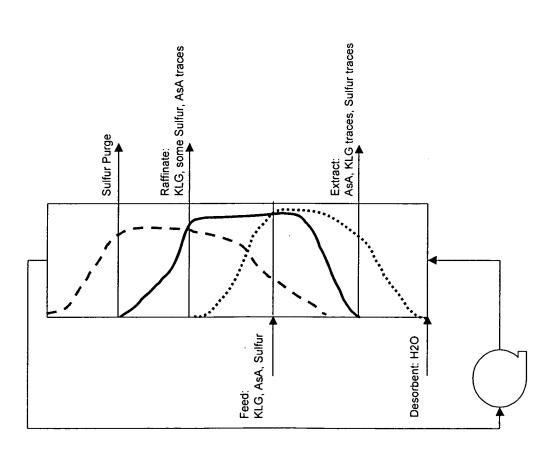


FIG. 1

RAFFINATE	KLG	EXTRACT	AsA				MOVING BED UNIT	
ZONE IV	ZONE I	ZONE II	ZONE III	-			MULATED	
	FEED	KLG/AsA	DESORBENT	HZO	<b>→</b> (	RECYCLE	SCHEMATIC OF A SIMULATED MOVING BED UNIT	

HODEMOIE TENIOL





TOLESTE TESTOL

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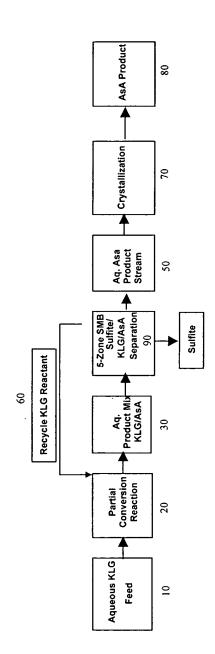


FIG. 7

10036912 122101

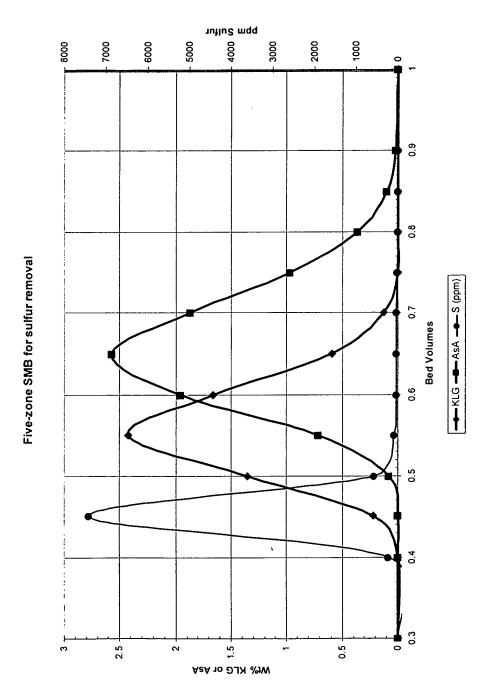


FIG.

Section (1997)

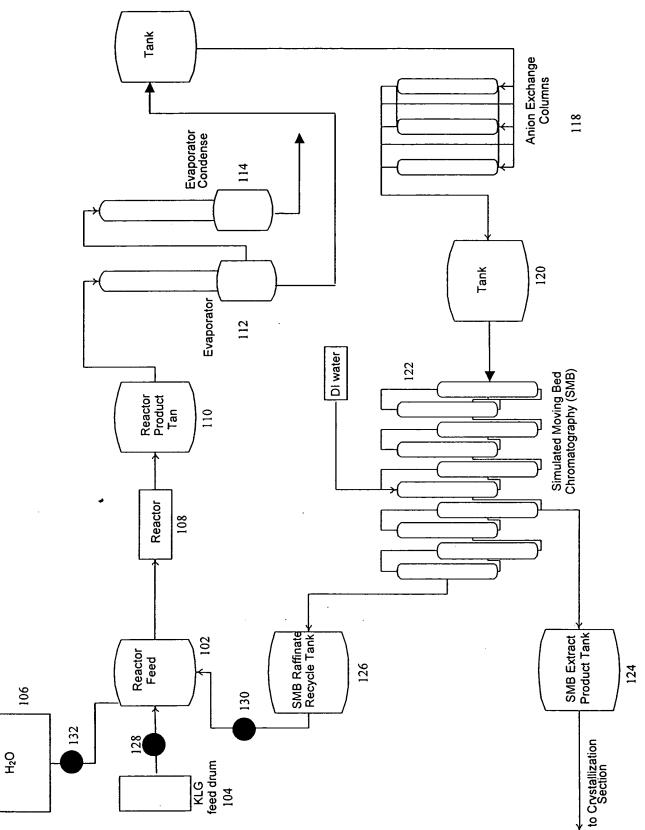


FIG. 6

TOTEGIE TESTOL

——— No Suffurous Acid
——— 20 Mole % Sulfurous Acid



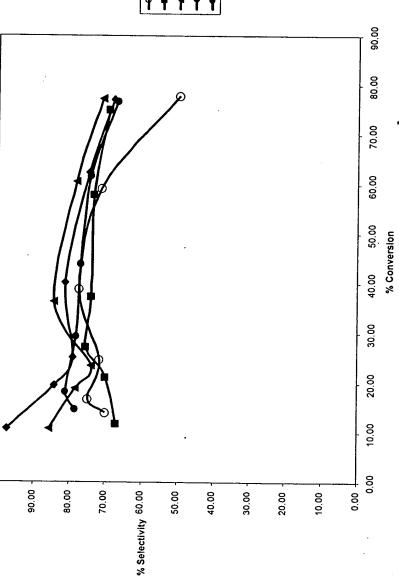


FIG. 7

APPROVED	O.G. FIG.			
. BA .	CLASS	SUBCLASS		
DRAFTSMAN				

19036912 .133101

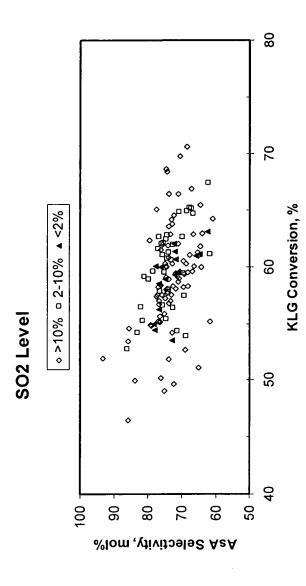


FIG. 8

APPROVED	O.G. FIG.			
BY .	CLASS	SUBCLASS		
DRAFTSMAN				

SMB Purities and Recoveries (3-point moving averages)

10036912 122101

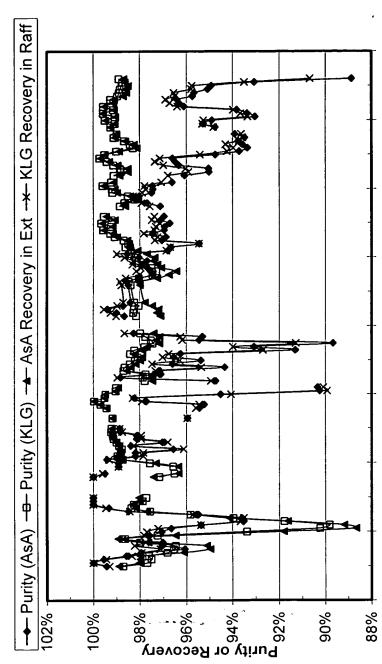


FIG. 9

Time